# Multipath Ultrasonic Flowmeter SL3488D Plus



#### About SL3488D Plus

The Model SL3488D Plus Ultrasonic Flowmeter is a state-of-the-art universal transit-time flowmeter designed using ARM COMA technology and low-voltage broadband pulse transmission. While principally designed for clean liquid applications, the instrument is tolerant of liquids with the small amounts of air bubbles or suspended solids found in most industrial environments.

Comparing With other traditional flowmeter or ultrasonic flowmeter, it has distinctive features such as high precision, high reliability, high capability and low cost, the Flowmeter features other advantages:

With ARM COMA chip, low power consumption, high reliability, anti-jamming and outstanding benefits. User-friendly menu designed. Parameters of pipe range, pipe material, pipe wall thickness, output signals, etc

can be conveniently entered via the windows. British and Metric measurement units are available.

With the TF Card, 512 files can be stored; the time interval can be within 1 second.

Parallel operation of positive, negative and net flow totalizer with scale factor and 7 digit display. Internally configured batch controller makes batch control convenient.

The flow meter ensures the higher resolution and wider measuring range by the 0.04nS high resolution, high linearity and high stability time measuring circuit and 32 bits digits processing program.

#### Production Scene(Spool Piece)



We have a 3000m² pipeline processing plant, the whole processing include the stainless steel plate cutting, reelpipe, welding and flange mating, then to polishing and pickling etc...

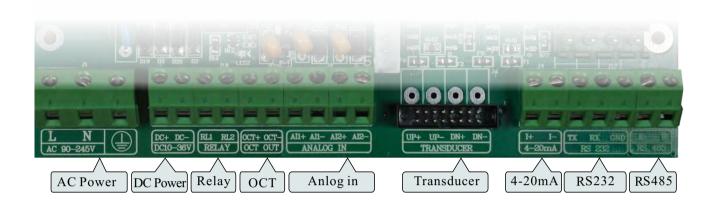
Non-destructive testing is districtly carried out during the whole process of welding. With material testing report, it could reach to the design requirements.

20.135

# Specification

Performance specifications							
Flow range	$0.01 \sim 7 \mathrm{m/s} (0.03 \sim 23 \mathrm{ft/s})$						
Accuracy	Spool piece type: $\pm 0.2\%$ of measured value  Insertion type: $\pm 0.5\%$ of measured value						
Domootobility	Spool piece type:0.07%						
Repeatability	Insertion type: 0.15%						
Pipe size	Spool piece type: 100mm~600mm(4"~24") 600mm above need additional customization Insertion type: 100mm~5000mm(4"~200")						
WiFi	Frequency range:2.4-2.4835GHz Transmit power:12-14dBm Transmission distance:15-20m (without any obstacle) Wireless standard:IEEE802.11n, IEEE802.11g, IEEE802.11b						
	Function specifications						
Outputs	Analog output:4~20mA, max load: 750Ω Pulse output:0~9999Hz, OCT output (adjustable) Relay output:125VAC@1A or 30VDC@2A Communication:RS232/RS485 Communication Interface, Support Modbus Protocol						
TF Card	Max record: 4GB Storage time interval: 1 ~13000 s						
Power supply	90~250VAC,48~63Hz or 10~36VDC						
Keypad	24 light tactile keys						
Display	4.7 inch TFT color screen(English/Traditional Chinese/Simplifed Chinese)						
Temperature Transmitter:- $10^{\circ}$ C~ $60^{\circ}$ C ( $14^{\circ}$ F~ $140^{\circ}$ F) Transducer:- $40^{\circ}$ C~ $80^{\circ}$ C ( $-40^{\circ}$ F~ $176^{\circ}$ F)							
Humidity	Humidity Up to 99% RH,non-condensing						
Physical specifications							
Transmitter	Die-cast aluminum, IP65						
Transducer	Protection grade:IP68,encapsulated design The standard length of cable: 9m						
Weight	Transmitter:1kg						

## Wiring Diagram



## Applications



DN800 Water Supply



Insertion Transducer Installation



DN1000 Circulation Cooling Water

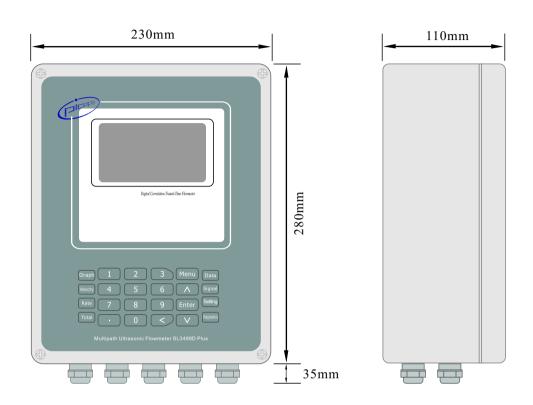


Sewage Treatment

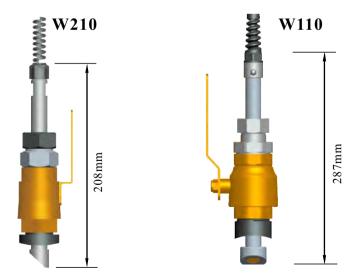


Power Plant Circulation Water

#### Transmitter Dimensions



## Transducer Dimensions

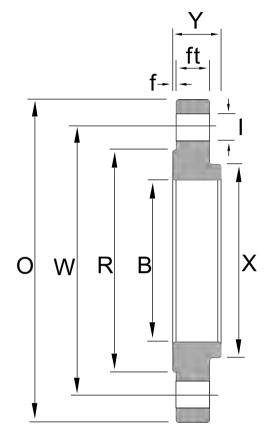


Remarks:

SL3488D Plus-W210 Pipe size:100-1200mm SL3488D Plus-W110 Pipe size:100-3000mm

## Flange Dimensions





Pipe Material: Carbon steel

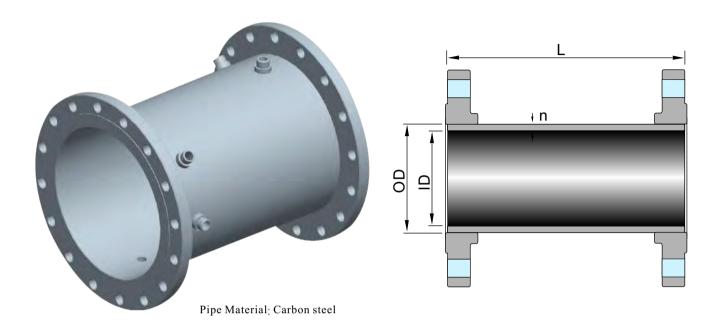
NPS	DN	Overall Diameter O	Diameter of Circle Holes W	Bolt Hole Diameter I	Number of Holes n	Face Diameter R	Raised Face f	Flange Thickness ft	Threaded/s lip- on/socket Welding Y	Hub Diameter X	Inside Diameter B
4	DN100	230	190.5	19.1	8	157.2	2	23.9	32	135	116.1
5	DN125	255	215.9	22.3	8	185.7	2	23.9	35	164	143.8
6	DN150	280	241.3	22.3	8	215.9	2	25.4	38	192	170.7
8	DN200	345	298.5	22.3	8	269.9	2	28.6	43	246	221.5
10	DN250	405	362.0	25.4	12	323.8	2	30.2	48	305	276.2
12	DN300	485	431.8	25.4	12	381.0	2	31.8	54	365	327.0
14	DN350	535	476.3	28.6	12	412.8	2	35.0	56	400	359.2
16	DN400	595	539.8	28.6	16	469.9	2	36.6	62	457	410.5
18	DN450	635	577.9	31.8	16	533.4	2	39.7	67	505	461.8
20	DN500	700	635.0	31.8	20	584.2	2	42.9	71	559	513.1
24	DN600	815	749.3	35.0	20	692.2	2	47.7	81	663	616.0

The above Chart quotes the ASME B16.5-2009 flange.

P64: Chart 4 - Flange processing surface dimensions P71: Chart 7 - 150 Grade flange drill template

P73: Chart 8 - 150 Grade Flange dimensions

#### Spool piece Dimensions



NPS	S DN L		Outer Diameter	Inner Thickne		Flang Weight	Spool Piece Weight
141 5		L	OD	ID	n	KG	KG
4	DN100	400	114.30	102.26	6.02	5.7	18.8
5	DN125	420	141.30	128.20	6.55	6.5	22.7
6	DN150	450	168.30	154.08	7.11	7.7	29.0
8	DN200	510	219.10	202.74	8.18	12.2	46.5
10	DN250	580	273.00	254.46	9.27	16.2	66.5
12	DN300	640	323.80	304.74	9.53	25.0	97.2
14	DN350	680	355.60	336.54	9.53	33.7	122.5
16	DN400	740	406.40	387.34	9.53	41.6	151.8
18	DN450	780	457.00	437.94	9.53	46.2	173.9
20	DN500	860	508.00	488.94	9.53	59.5	219.9
24	DN600	980	610.00	590.94	9.53	83.2	303.4

The above Chart quotes the ASME B36.10M-2004 flange.

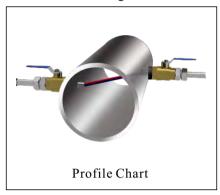
P5: Chart 1 – The weld and rolled seamless steel tube dimension and weight

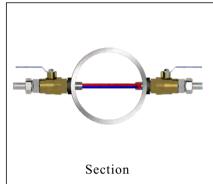
#### Remarks:

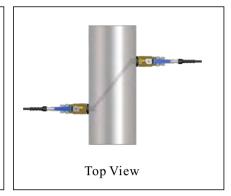
We also provide the DIN, JIS EN and other different standard pipe and flange. Here customer need to provide operation standard and drawing, then the prices are re-definition. Customer also need to provide operation standard and drawing for large pipe and flange.

#### Transducer Installation Methods

#### Z method measuring







## Test By The Third Party

According to the customer's requirement, products can be tested by the third party.



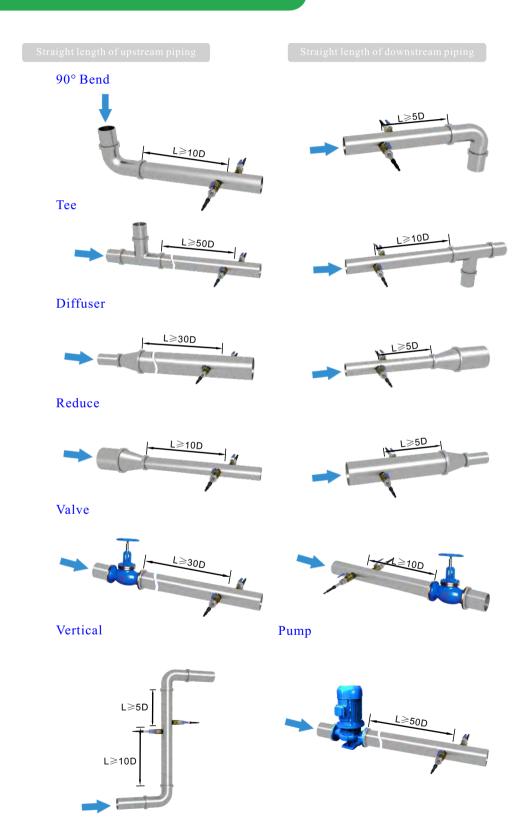


Calibration By The Third Party

#### Installation Site Selection

When selecting a measurement site, it is important to select an area where the fluid flow profile is fully developed to guarantee a highly accurate measurement. Use the following guidelines to select a proper installation site:

- 1. Choose a section of pipe that is always full of liquid, such as a vertical pipe with flow in the upward direction or a full horizontal pipe.
- 2.Ensure enough straight pipe length at least equal to the figure shown below for the upstream and downstream transducers installation.
- 3. Ensure that the pipe surface temperature at the measuring point is within the transducer temperature limits.
- 4. Consider the inside condition of the pipe carefully. If possible, select a section of pipe where the inside is free of excessive corrosion or scaling.



#### Ordering Information

Model	Description				
SL3488D Plus	Multipath Ultrasonic Flowmeter Installation Method: Wall mount Flow Range: 0.03~±23ft/s(0.01~±7m/s) Accuracy: ±0.5% of measured value Repeatability: 0.15% Keyboard: 24 light tactile keys Display: 4.7 inch TFT LCD Power Supply: 90-250VAC, 48-63Hz				
Code	Output				
1	4-20mA,OCT pulse output,relay output,RS-232 / RS-458 terminal Modbus Protocol				
Code	Transmitter enclosure area classification				
1	IP65, die-cast aluminum machined enclosure				
2	Explosion-proof enclosure,Exd II BT4				
Code	Type of sensor				
2	2 channel (pipe size over DN150)				
3	3 channel (pipe size over DN300)				
4	4 channel (pipe size over DN400)				
6	6 channel (pipe size over DN600)				
Code	Type of transducers				
W210	Wetted transducer, Operating temperature: -40°F ~+176°F (−40°C ~+80°C)				
W110	Wetted transducer, Operating temperature: -40°F ~+176°F (-40°C ~+80°C)				
Code	Transducer Cable Length				
030	Standard 30ft(9m)				
XXX	Maximum lengthen to 105m(344ft), per 5m is lengthen unit.				

Standard Model:SL3488D Plus-1-1-2-W110-030

Description: Multipath Ultrasonic flowmeter, 4-20mA output, two channel path

wetted transducer with 9m cable.

